

Heat Transfer in Assemblies of Spherical and Ellipsoidal Particles

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Motivation

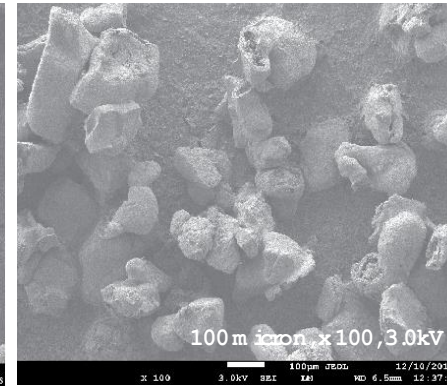
Fluid flow through non-spherical particles is fundamental to many industrial processes

- Catalyst in chemical reactor
- Biomass/waste combustion and gasification
- Tablet coating



Particles in chemical reactor

Courtesy: Mehrdad Shahnam, NETL



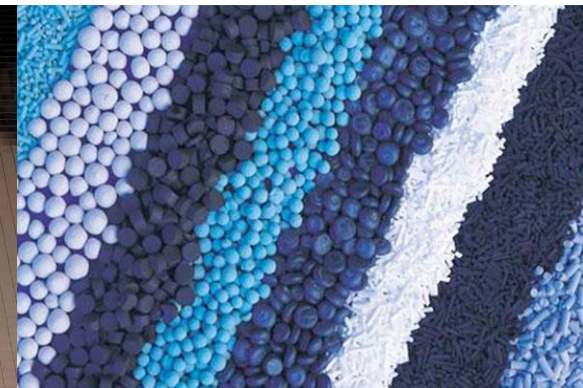
Biomass

Courtesy: Shandong Union Biomass Energy



Catalyst in chemical reactors

Courtesy: GLP inc

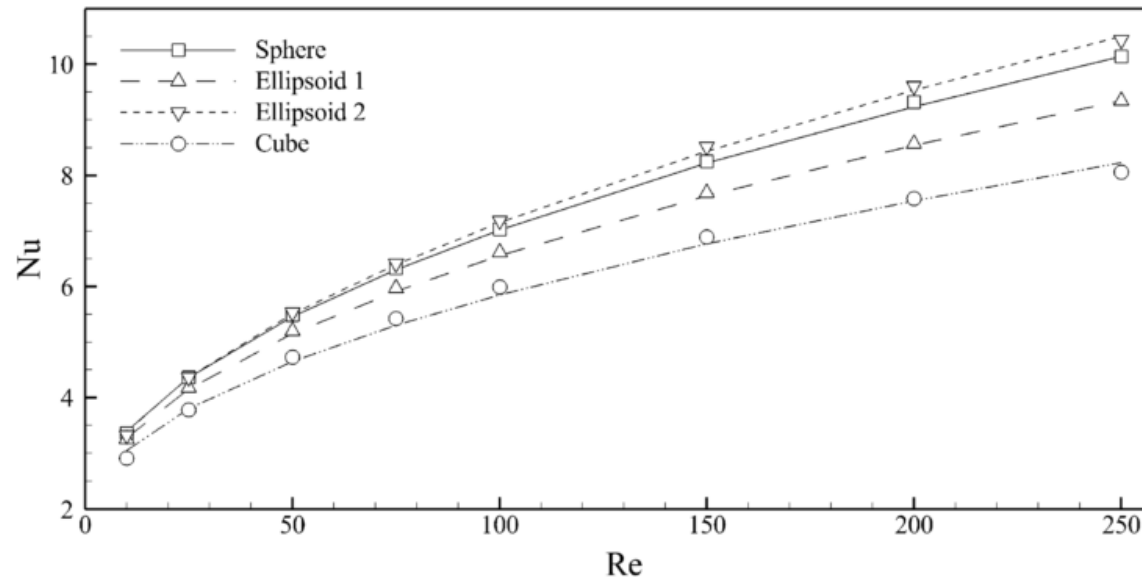


Tablet coating

Reference: :DEM/CFD-DEM Modelling of Non-spherical Particulate Systems: Theoretical Developments and Applications

Heat transfer significantly affected by particle shape

Single particle Nusselt number coefficient



From: A. Richter, P. A. Nikrityuk. Drag forces and heat transfer coefficients for spherical, cuboidal and ellipsoidal particles in cross flow at sub-critical Reynolds numbers. International journal of heat and mass transfer. 2012 P1343 1354

Although the effects of particle shape on heat transfer **in assembly** have already been widely recognized, very few studies have been carried out to quantify the differences.

Challenges

- **Simulation**
 - Creating assembly of non-spherical particles
 - Due to the complexity introduced by non-spherical particle shapes, an efficient random assembling method is needed
 - Computationally Intensive
 - Large computational domain to correctly represent a statistically significant sample size of randomly oriented particles
 - Fine grid to resolve the geometry and flow near particle surfaces
- **Data Processing and Analysis**
 - Large amount of data
 - Development of general correlations – identifying important parameters

Numerical modeling approaches

Two fluid model (TFM)

- Particle treated in the continuum as an interpenetrating medium
- Constitutive relationships for interaction between phases

Discrete element method (DEM)

- Fluid motion described by N-S equation
- In fluid, particles are treated as point mass
- Particle motions described by Newton's second law in a Lagrangian framework
- Modeled fluid-particle interaction forces and energy transfer

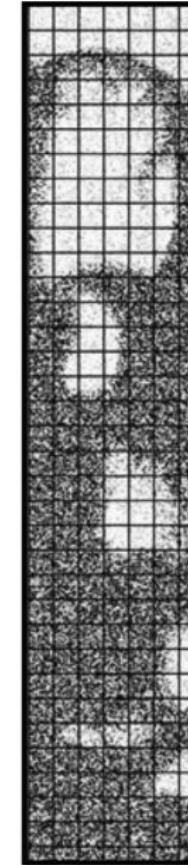
Particle resolved simulation (PRS)

- Particle geometry is resolved in fluid
- No-slip boundary condition set at the fluid-particle interface
- Fluid force and heat transfer is calculated based on the resolved fluid field

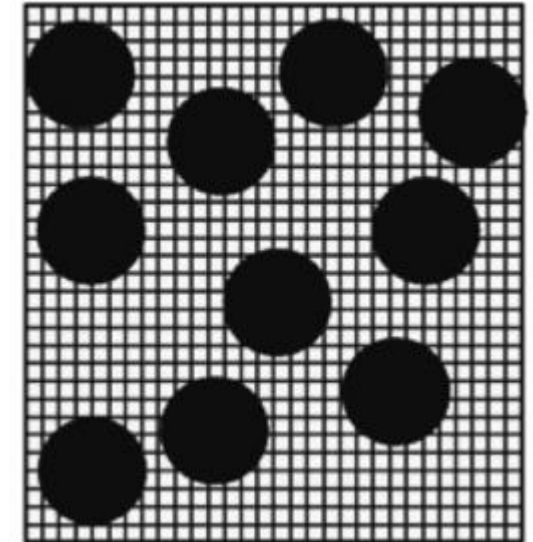
TFM



DEM

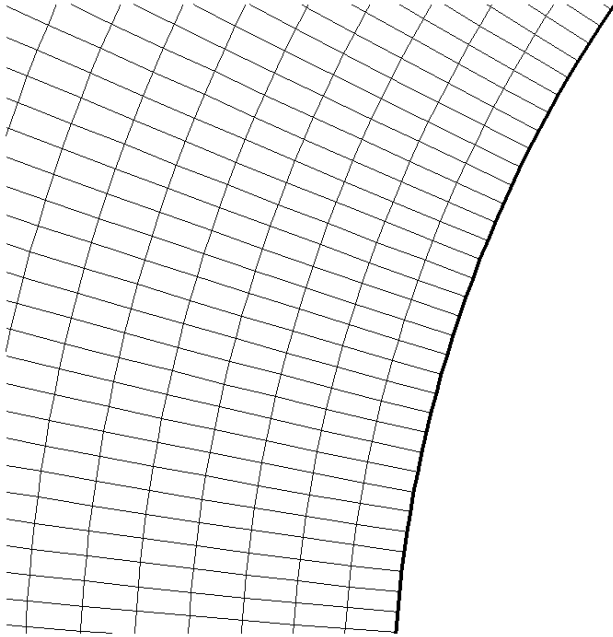


PRS

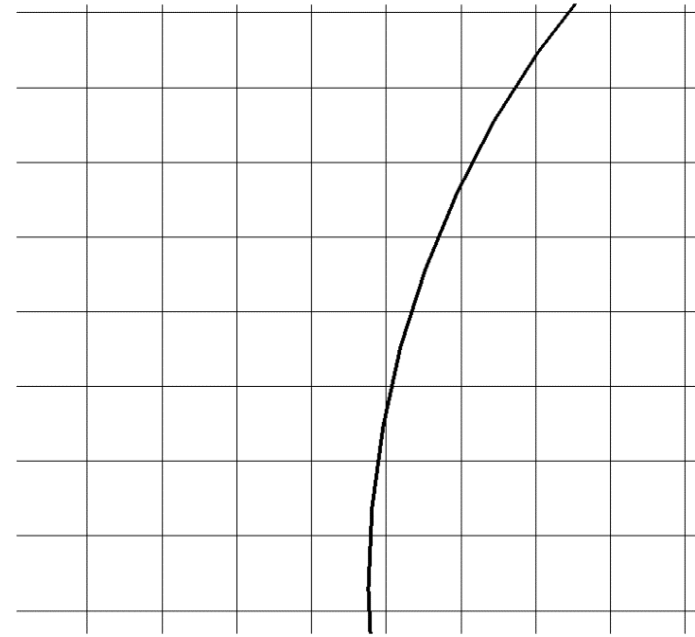


Courtesy: Review of direct numerical simulation of fluid-particle mass, momentum and heat transfer in dense gas-solid flow

Immersed Boundary Method

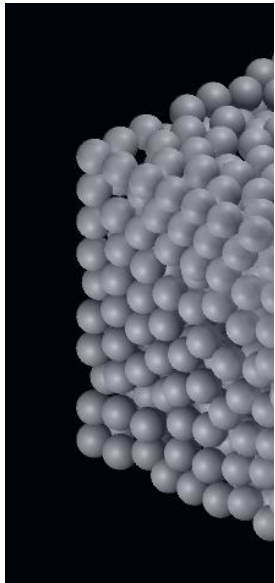


Curvilinear body-fitting grid around a circular surface

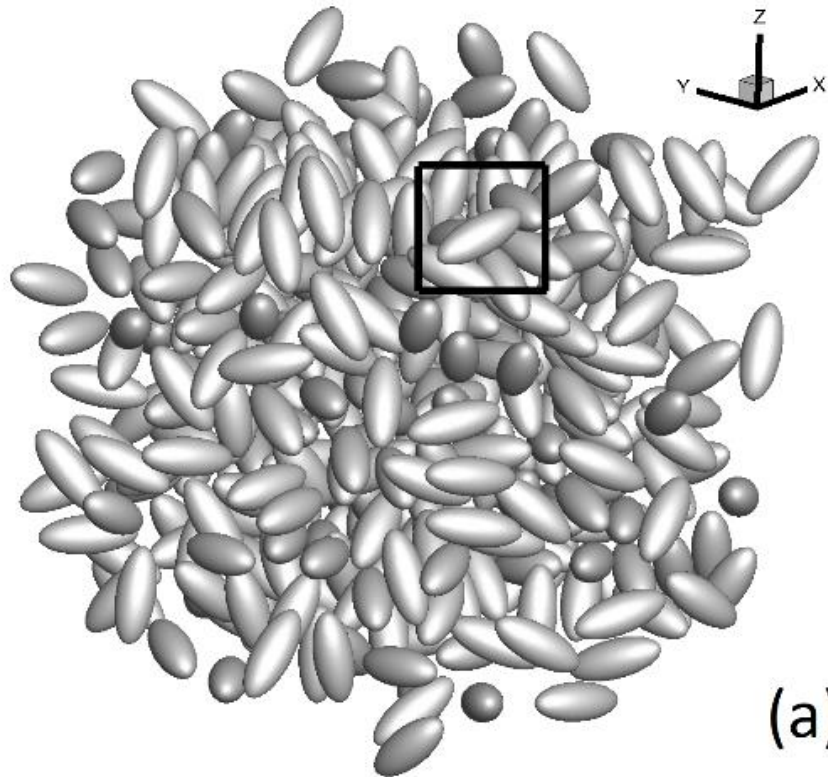


Body non-conforming cartesian grid and an immersed boundary

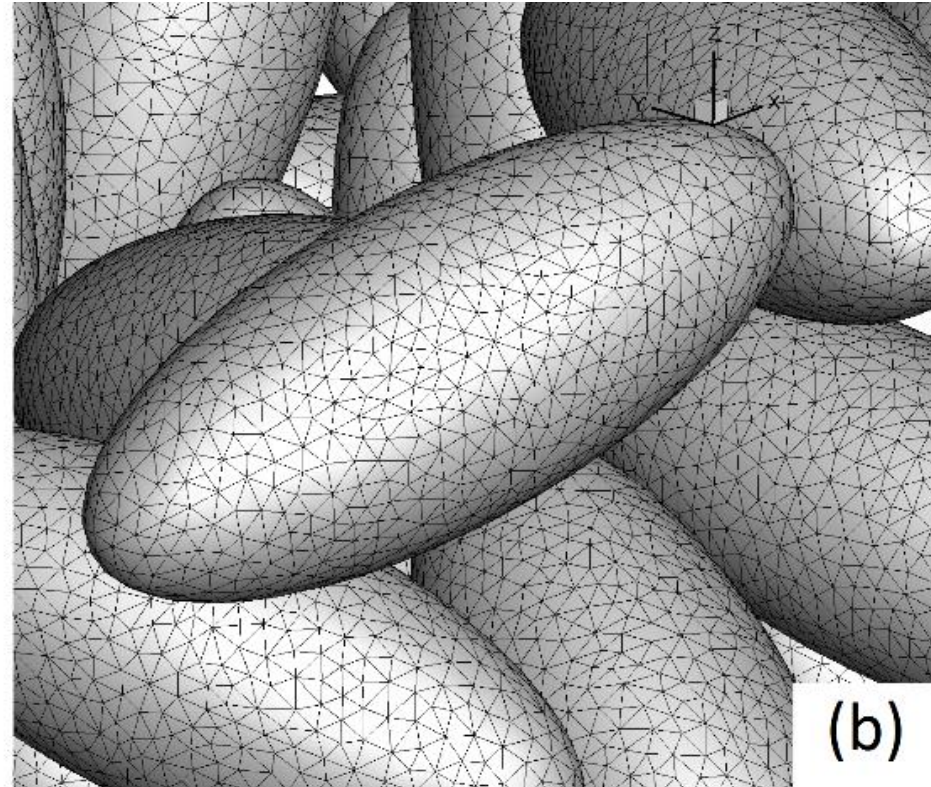
Generate particle assembly in PhysX



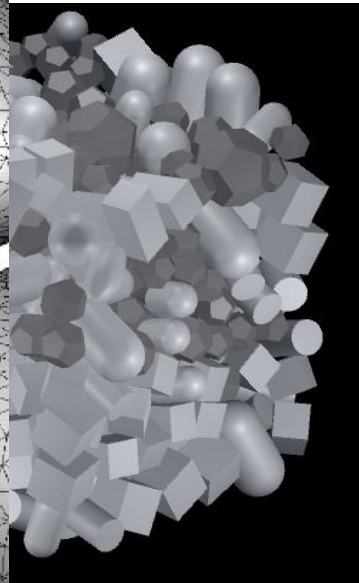
sph



(a)



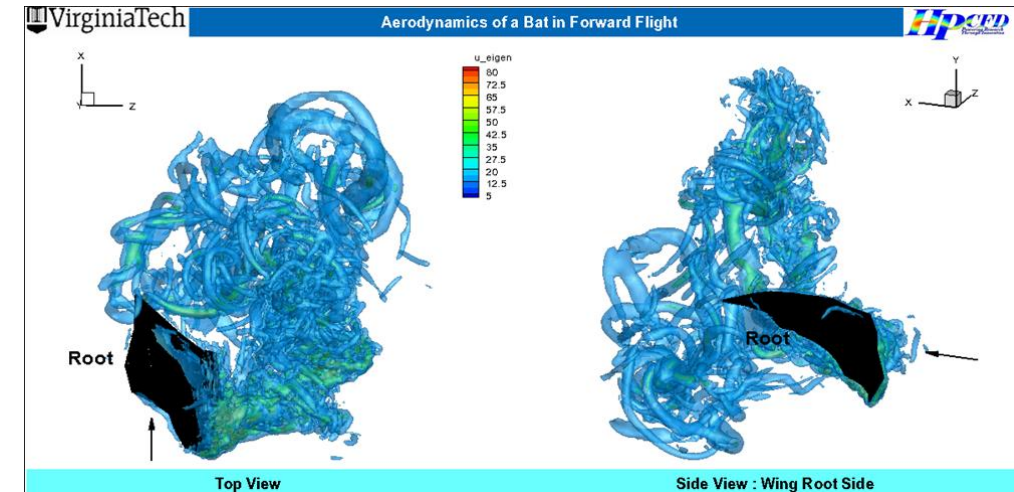
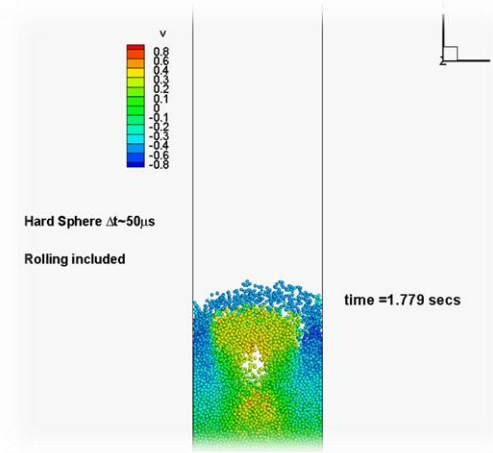
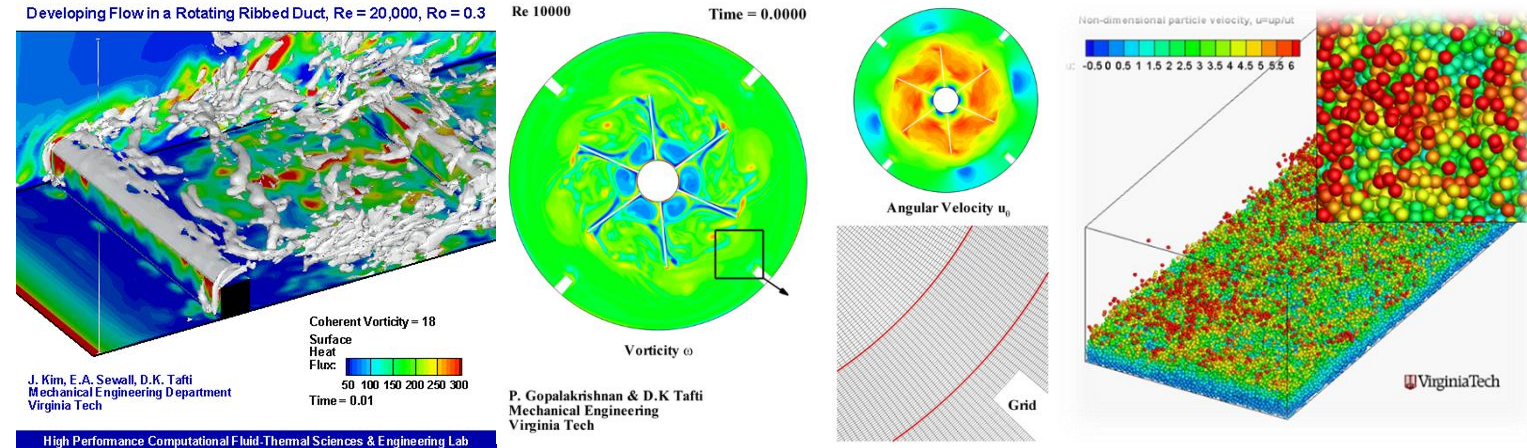
(b)



s, capsules,
n, cubes, cuboid,
cylinders with random size.

GenIDLEST

- Generalized Incompressible Direct and Large Eddy Simulation of Turbulence
- Non-staggered finite volume code used a variety of applications
 - Multi-block curvilinear coordinates
 - Temperature dependent property variation
 - Turbulence modeling
 - Immersed boundary
 - Particulate flow modeling
 - Dynamic mesh movement
 - Discrete element method



Fluid governing equations

Incompressible, temperature independent properties

Continuity:

$$\frac{\partial u_i}{\partial x_i} = 0$$

Momentum:

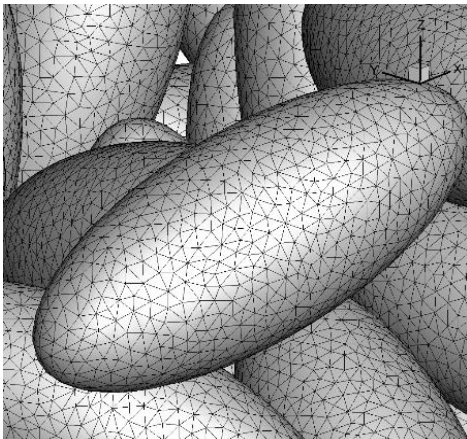
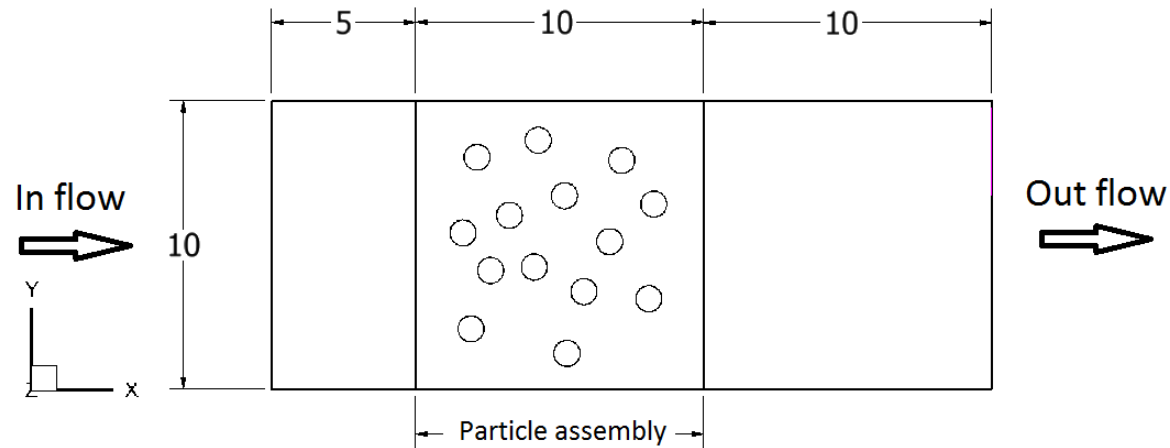
$$\frac{\partial u_i}{\partial t} + \frac{\partial (u_j u_i)}{\partial x_j} = -\frac{\partial P}{\partial x_i} + \frac{\partial}{\partial x_j} \left\{ \frac{1}{Re_{ref}} \left(\frac{\partial u_i}{\partial x_j} \right) \right\}$$

Energy:

$$\frac{\partial T}{\partial t} + \frac{\partial (u_j T)}{\partial x_j} = \frac{\partial}{\partial x_j} \left(\frac{1}{Re_{ref} \cdot Pr_{ref}} \frac{\partial T}{\partial x_j} \right)$$

Boundary conditions
will be introduced later
with the fluid grid

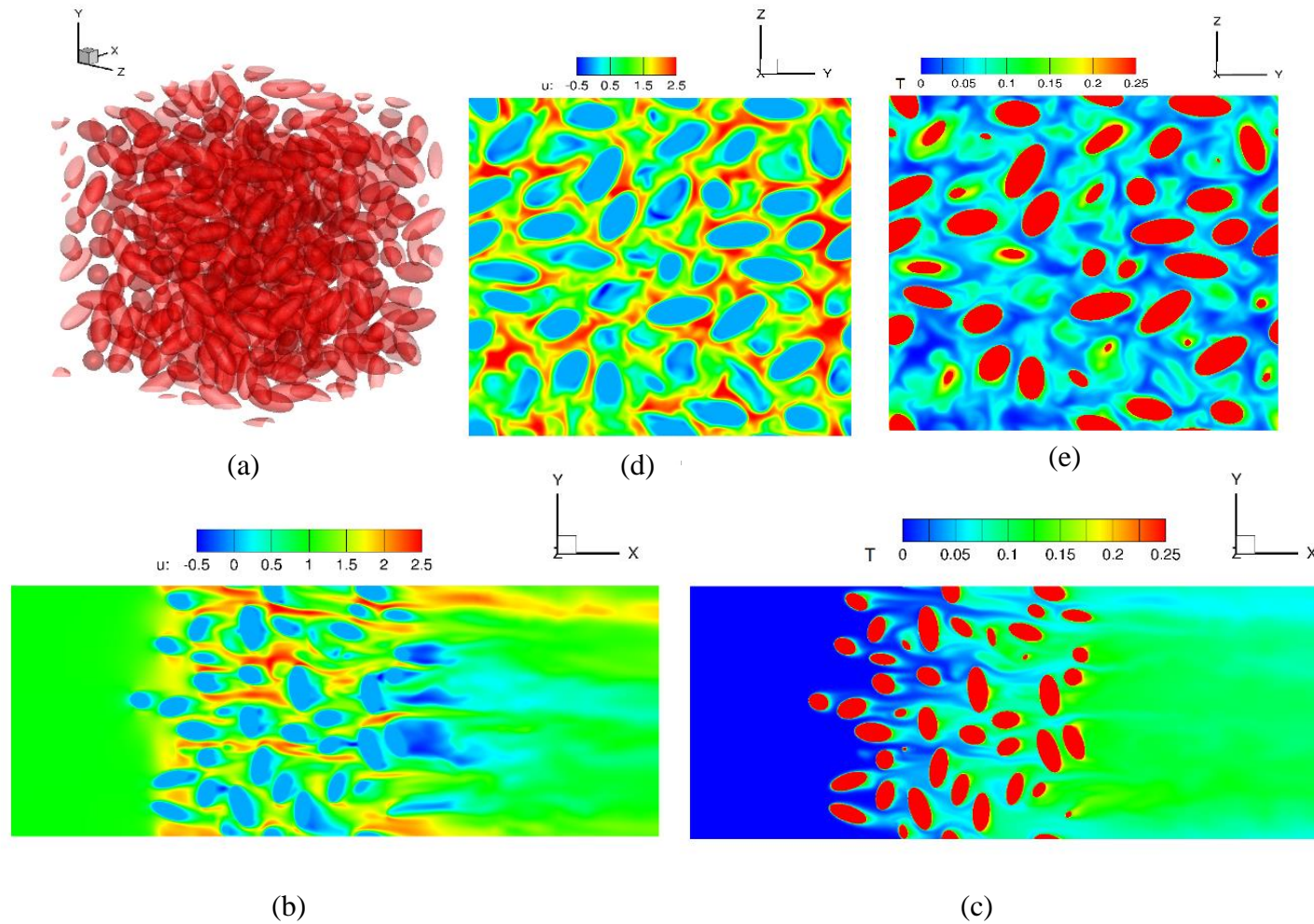
Computational model for study heat transfer



		Sphere	Ellipsoid
Shape parameter		Diameter = 1	Semi-major 0.921
			Semi-minor 0.368
Sphericity		1	0.887
D_{eq}		1	1
Number of particles (N)	$\phi = 10\%$	191	191
	$\phi = 20\%$	382	382
	$\phi = 30\%$	573	573
	$\phi = 35\%$	669	669

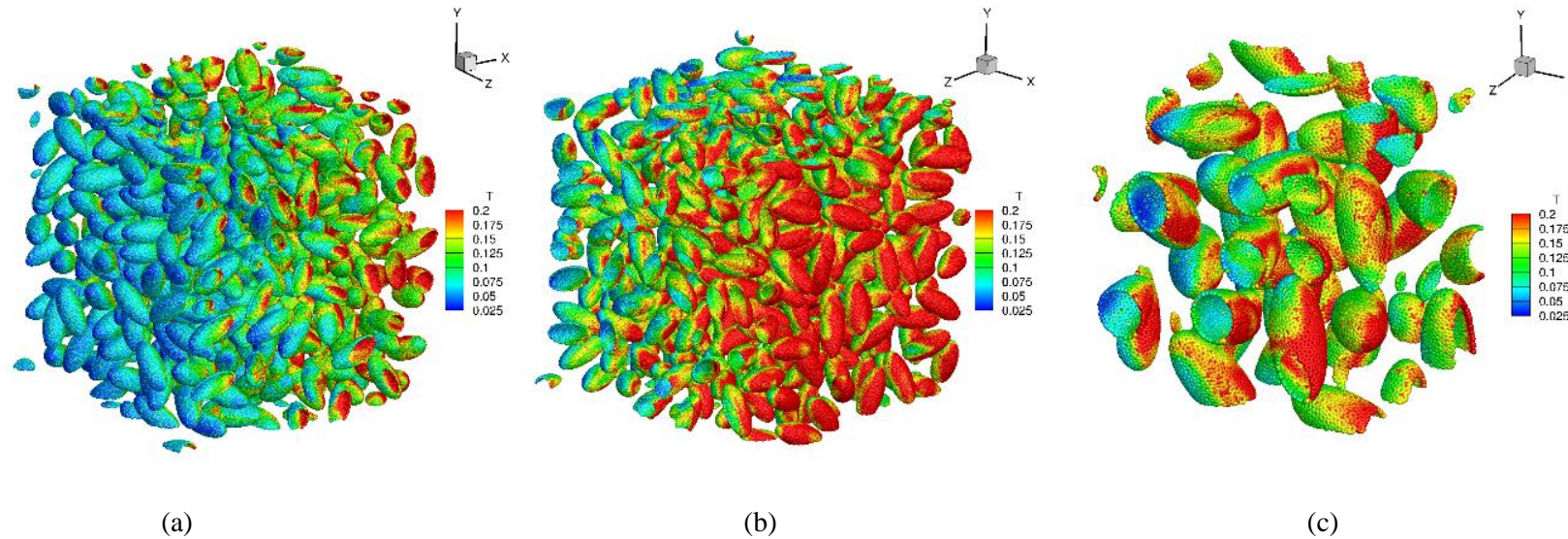
- Constant heat flux boundary condition is set at the particle surfaces
- The background mesh is a uniform distributed structured mesh in the particle assembly region with $\Delta x = \Delta y = \Delta z = 0.025$ based on a grid independency study
- Reynolds number of 10, 50, 100 and 200 based on the superficial velocity and equivalent spherical diameter.
- Prandlt number is set to 0.74

Velocity and temperature field of assembly of ellipsoid



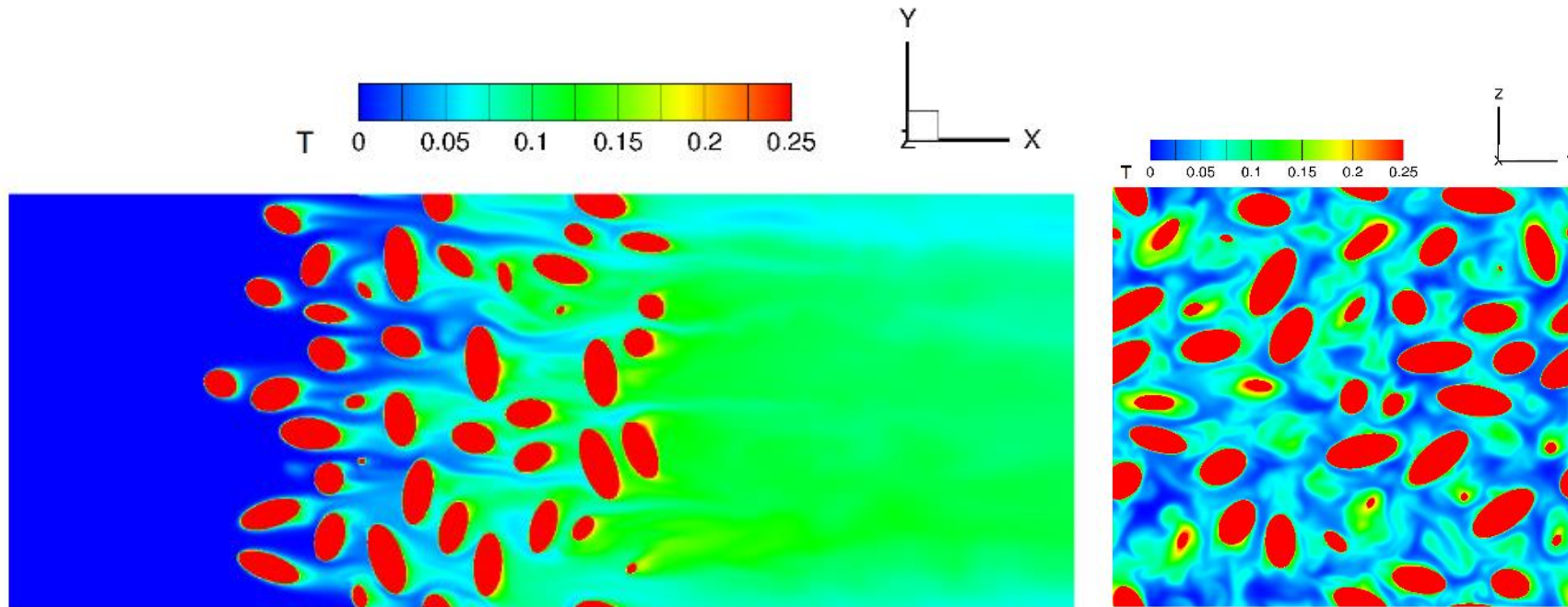
Simulation result of ellipsoidal particle assembly at solid fraction of 20%, Reynolds number of 200: (a) 3D view of assembly; (b) u velocity at X-Y plane ($Z = 0$); (c) temperature distribution at X-Y plane ($Z = 0$); (d) u velocity on Y-Z plane at $X = 0$; (e) temperature distribution on Y-Z plane at $X = 0$.

Temperature distribution at the particle surface



Temperature at the immersed surface of ellipsoidal particles at solid fraction of 20%, Reynolds number of 200. (a) quarter front view; (b) quarter back view; (c) partial enlarged detail.

Nusselt number calculation

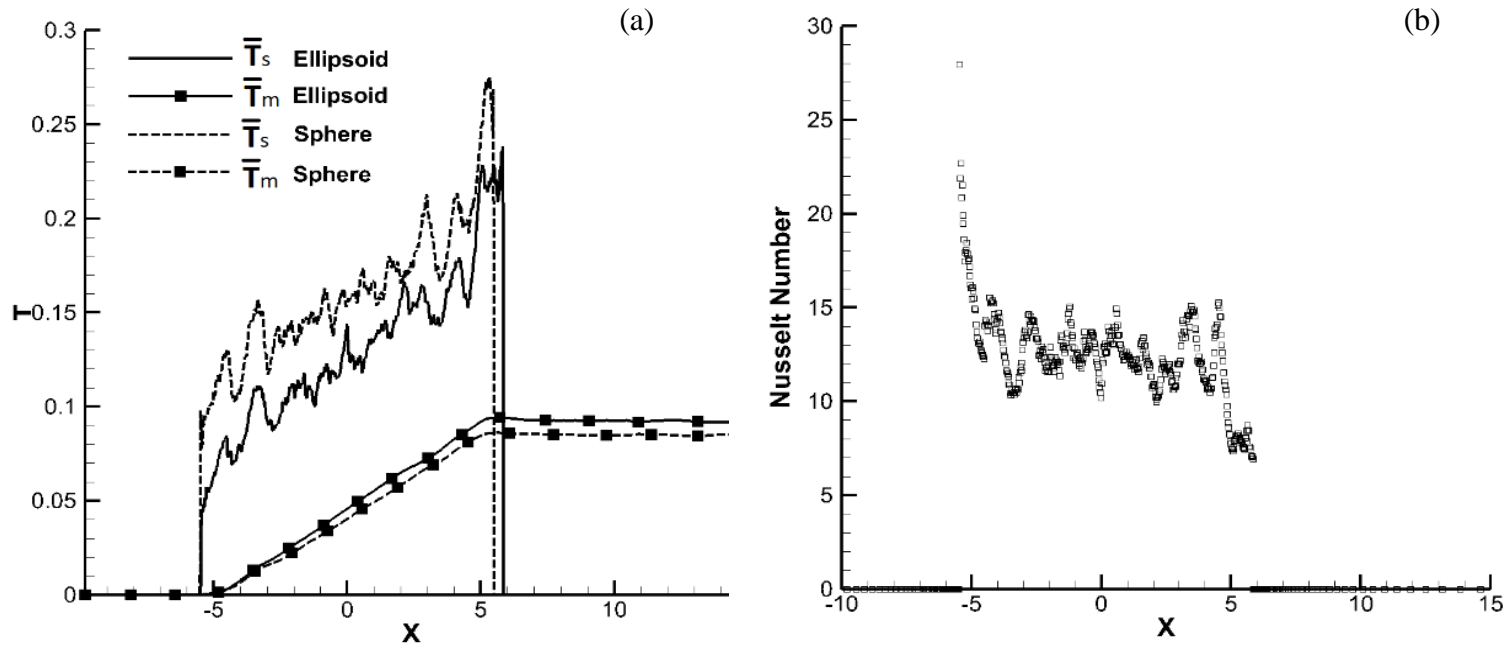


$$\overline{T}_s(x) = \frac{1}{\Omega} \int_{\Omega} T_s(x) dl$$

$$\overline{T}_m(x) = \frac{\int_{A_f} |u_x| T dA}{\int_{A_f} |u_x| dA}$$

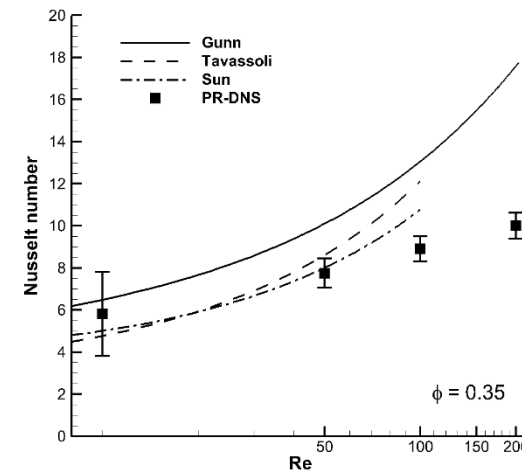
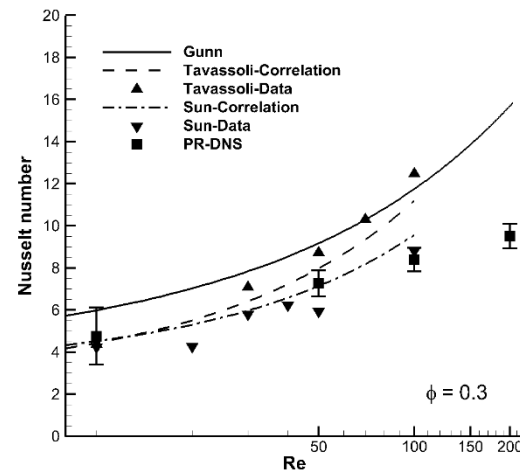
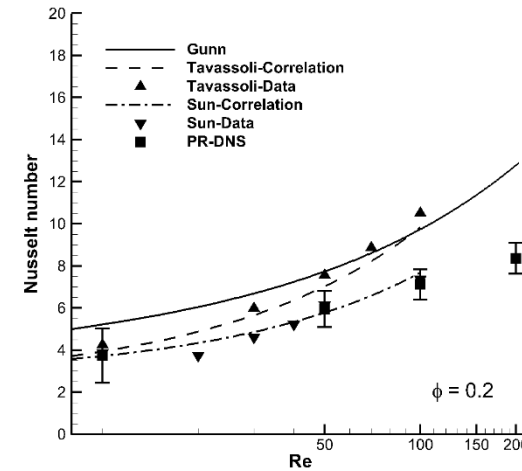
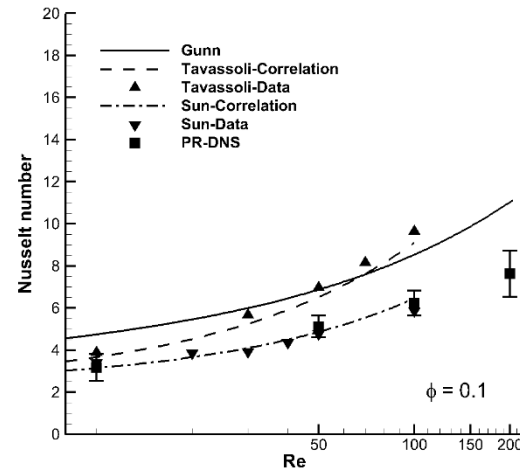
$$Nu(x) = \frac{1}{\overline{T}_s(x) - \overline{T}_m(x)}$$

Surface temperature and Nusselt number



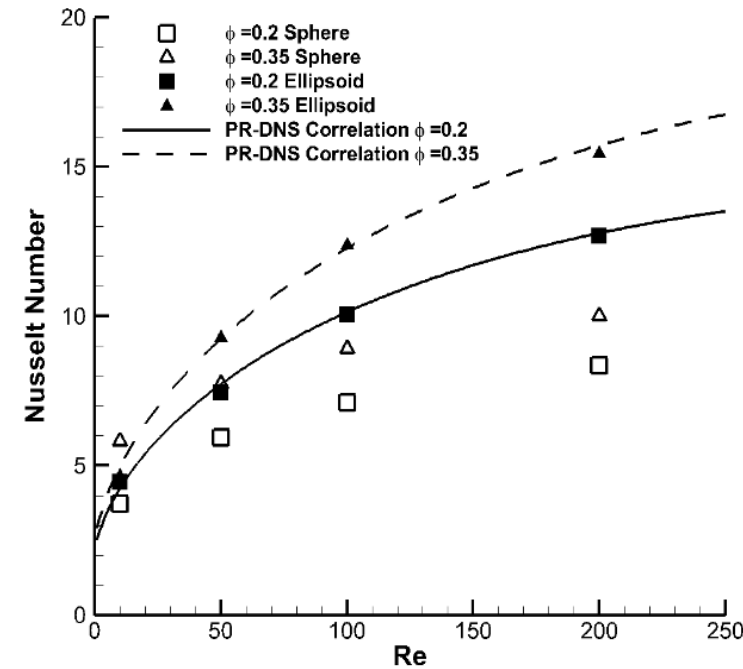
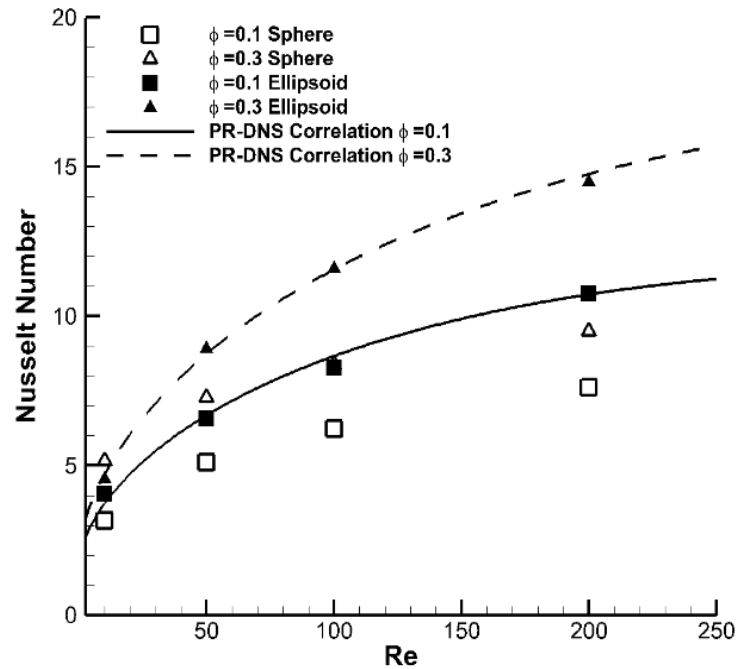
Ellipsoidal particle assembly at solid fraction of 20%, Reynolds number of 200:
(a) Average temperature of the particle surface and mixed mean temperature vs X-axis; (b) Nusselt number vs X-axis

Nusselt number for spherical particles



Nusselt number from current Particle-Resolved simulation compare to correlations and particle resolved simulation data by Sun et al. and Tavassoli.

Nusselt number of ellipsoids and spheres in assembly



$$Nu = (1.49 - 0.885\epsilon + 0.078\epsilon^2)(2.458 - 0.042Re^{1.09}Pr^{1/3}) + (1.114 - 0.62\epsilon - 0.08\epsilon^2)Re^{0.7}Pr^{1/3}$$

Study of heat transfer--Summary

- Particle resolved simulation for spherical and ellipsoidal particles are performed from Reynolds number of 10 to 200, solid fraction of 0.1 to 0.35
- For each Reynolds number and solid fraction, 3 different random configurations of assembly are tested.
- Sphere vs ellipsoid
Low Reynolds number, no substantial difference
High Reynolds number, Nusselt number of ellipsoid ~50% higher than sphere

The results have been published:

[Heat transfer in an assembly of ellipsoidal particles at low to moderate Reynolds numbers](#)

L He, DK Tafti - International Journal of Heat and Mass Transfer, 2017, Vol 114, P324-336